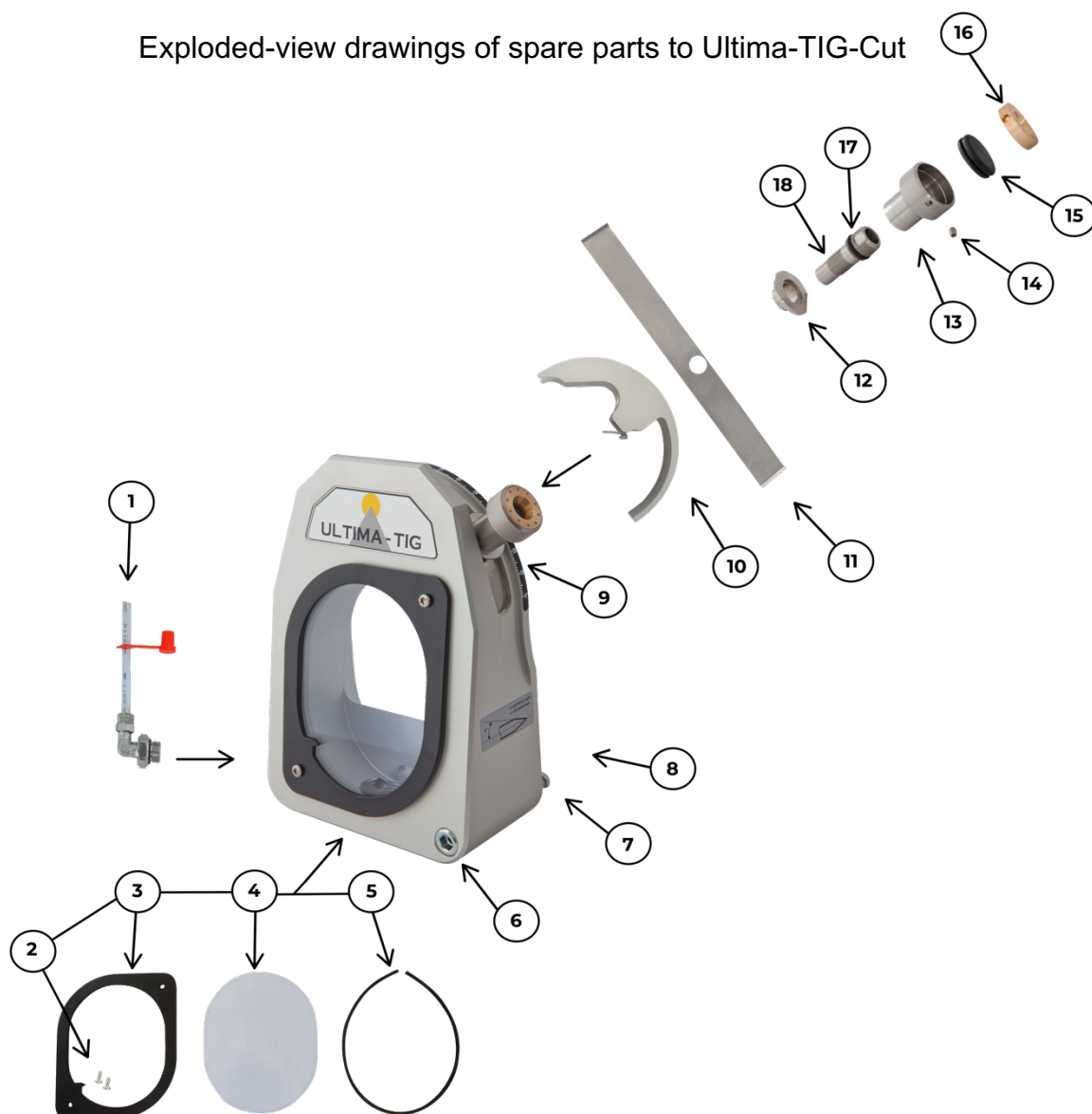
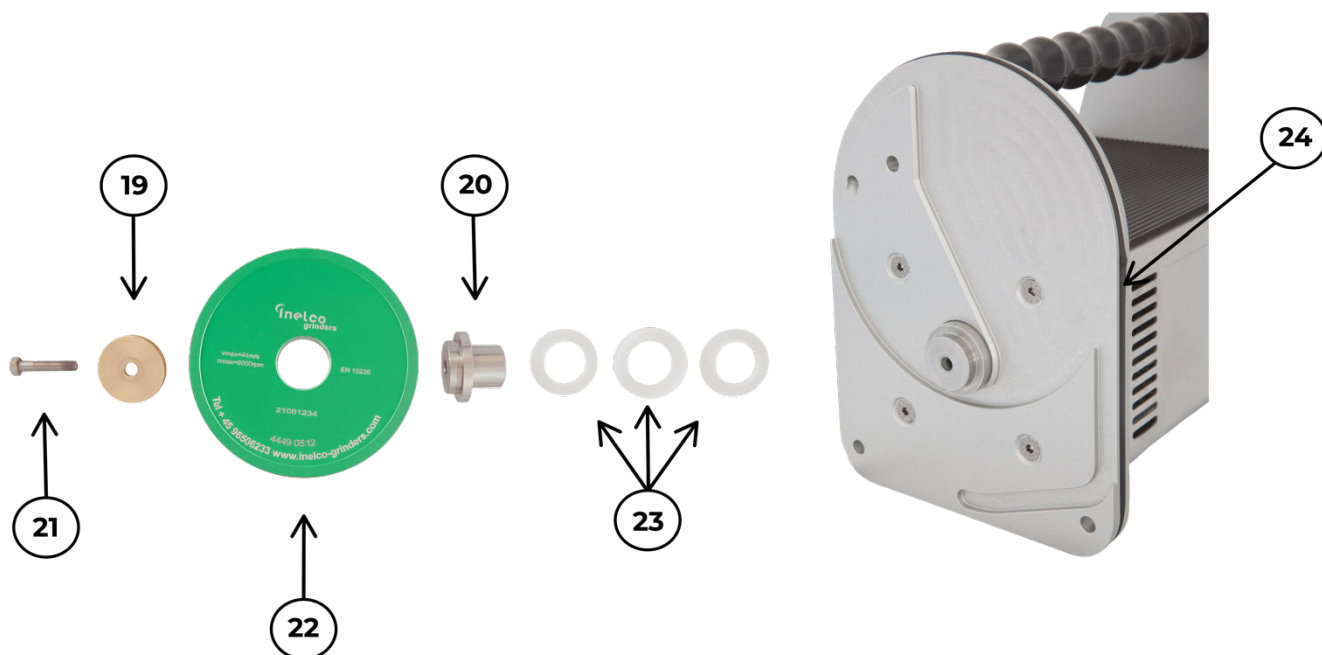


Exploded-view drawings of spare parts to Ultima-TIG-Cut



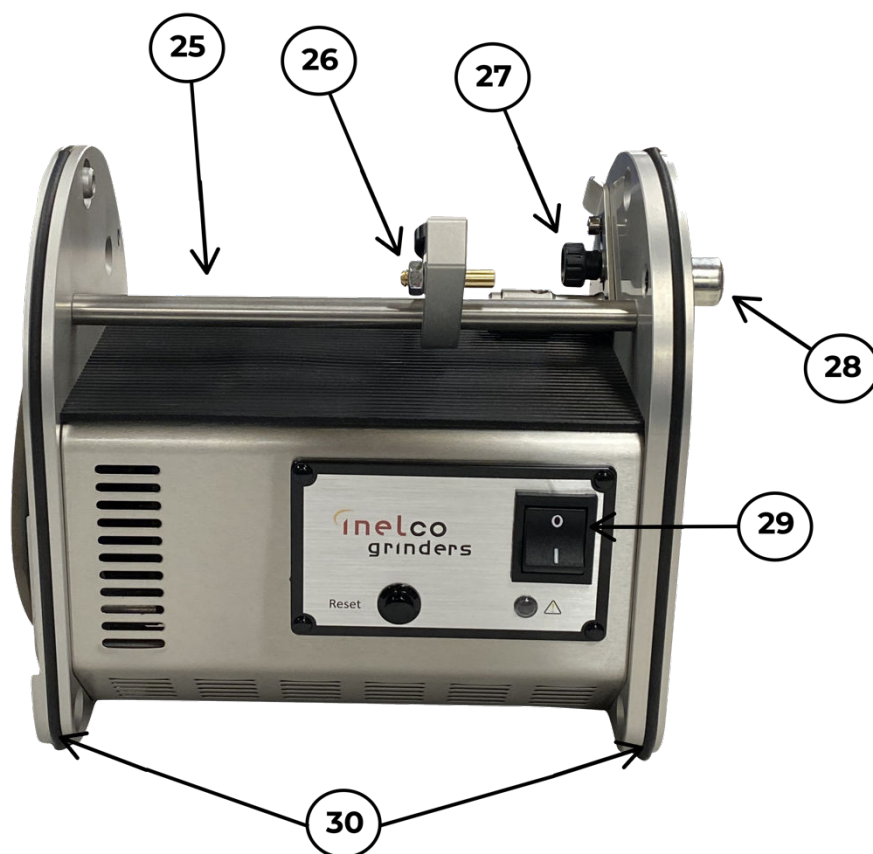
Grinding console

Pos.	Item No.	Description
1	75522500	Drain/filling pipe
2	40320410	Retaining screw M4x10mm
3	44490901	Frame
4	44490700	Plastic Inspection Cover
5	44520009	Packing ring f. insp. Cover
6	44520024	Screw f. stick-out
7	44520028	Spring f. stick-out
8	40040670	Screw M6x70mm
9	62189220	Degree scale
10	75520001	Angle adjust unit
11	44520007	Metal strip
12	44520008	Degree scale bush
13	44520004	Tightening screw
14	40310404	Pointed screw M4x6mm
15	44470124	Rubber pack Ø25mm
16	44520027	Bronze bearing Outward
17	44470312	O-ring Ø12x2mm
18	44520022	Stretching screw



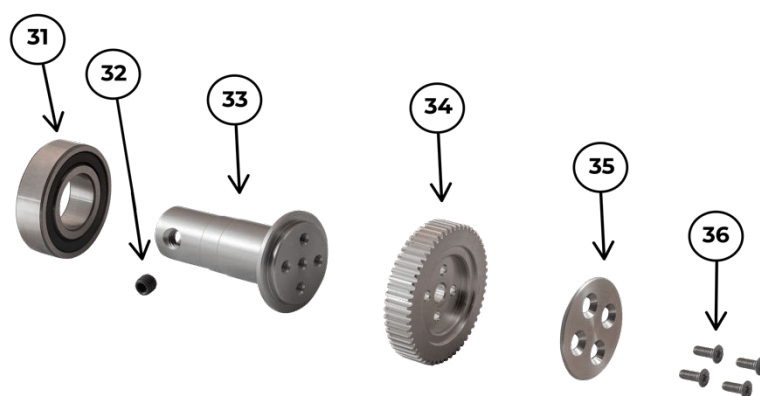
Grinding disc with accessories

Pos.	Item No.	Description
19	41530530	U-wheel UT Ms Ø5X30mm
20	44520017	Bush f. wheel
21	44496525	Screw M5X25mm left-hand
22	44490512	Diamond disc
23	44520018	Weather ring f. bush (set)
24	44520010	Packing ring f. rear plate



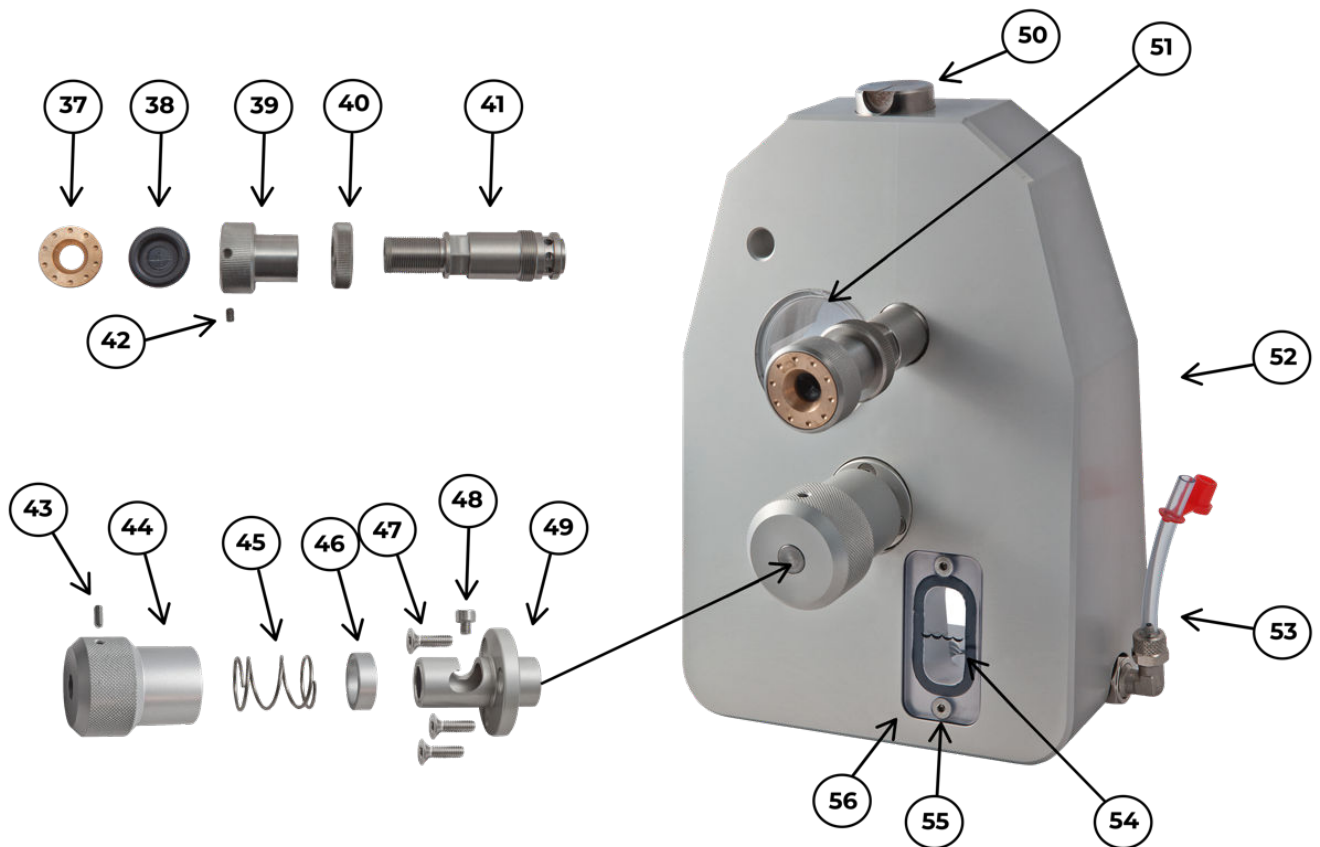
Motor unit

Pos.	Item No	Description
25	44520106	Rod for length stop
26a	44520107	Arm for length stop
26b	44520109	Brass pin f. length stop
26c	41110605	Nut M6
26d	44493210	Screw BT16P M4x16mm
27a	44520112	Screw for pickup
27b	44520045	Catch for pickup
27c	40110511	Screw M4x12mm
27d	41512304	Plate disc rustproof Ø4mm
28	44520130	Stick-out bolt cut
29	17110027	Power switch
30	44520010	Packing ring f. rear plate



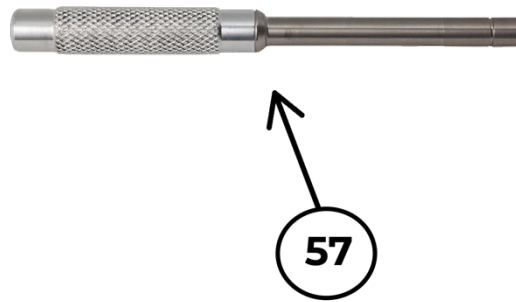
Cut transmission

Pos.	Item No.	Description
31	44520101	Bearing Transmis. Hub Cut
32	40310406	Pointed screw M6x6
33	44520202	Transmission hub UTC110/220
34	44520103	Transmission cogwheel
35	44520104	Washer f. trans. cogwheel
36	40310522	Allen screw M3x10



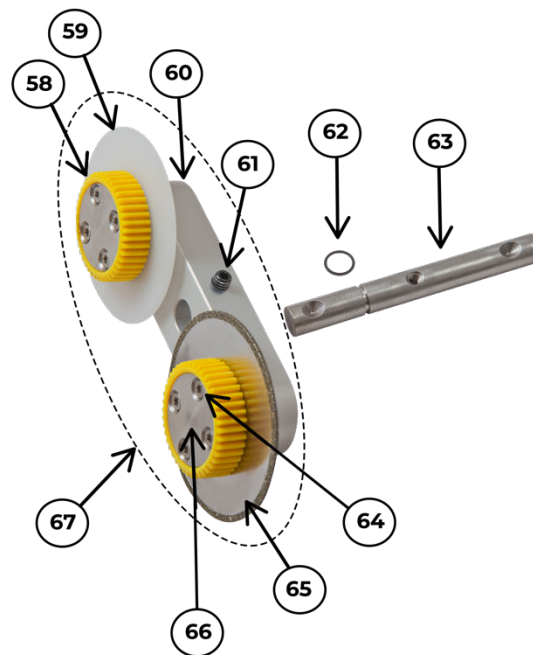
Cutting unit

Pos.	Item No.	Description
37	44520027	Bronze bearing Outward
38	44470124	Rubber (membrane)
39	44520004	Tightening screw
40	44520048	Locknut
41	44520047	Guide f. electrode holder
42	40310404	Pointed screw M4x6mm
43	40310610	Pointed screw M6x10mm
44	44520034	Handle Cut
45	44520037	Spring
46	44520036	Space ring for spring
47	40310524	Torx screw M4x12mm (3 pcs.)
48	40310520	Guide screw for arm
49	44520070	Hub for arm Cut
50	44520060	Deburring block
51	44510290	Inspection cover
52	44520031	Cutter console
53	75522500	Drain/filling pipe
54	44520126	Gasket f. liquid Insp. cover
55	40310524	Torx screw M4x12mm (2 pcs.)
56	44520125	Inspec. cover f. liquid level



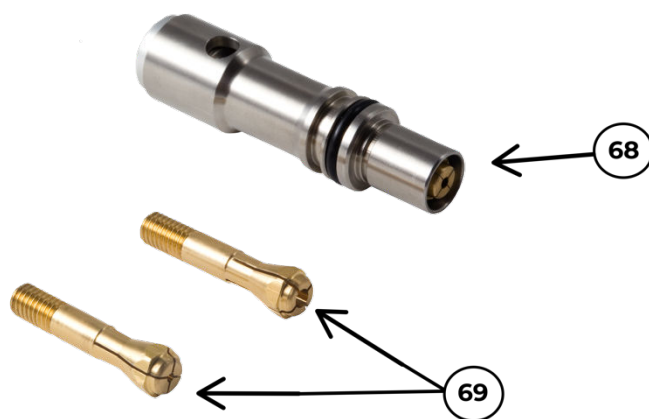
Electrode holder

Pos.	Item No.	Description
57	75520023	Electrode holder



Cut arm

Pos.	Item No.	Description
58	44490522	Cogwheel (2 pcs .)
59	44490521	Plastic disc
60	75520068	Cutting arm
61	40310610	Pointed screw M6x10mm
62	44470216	O-ring f. shaft Ø8x1mm
63	44520038	Shaft for arm
64	40310521	Torx screw M3x12mm (8 pcs.)
65	44490520	Cutting disc
66	44490523	Washer f. gear (2 pcs)
67	75500168	Cutting module



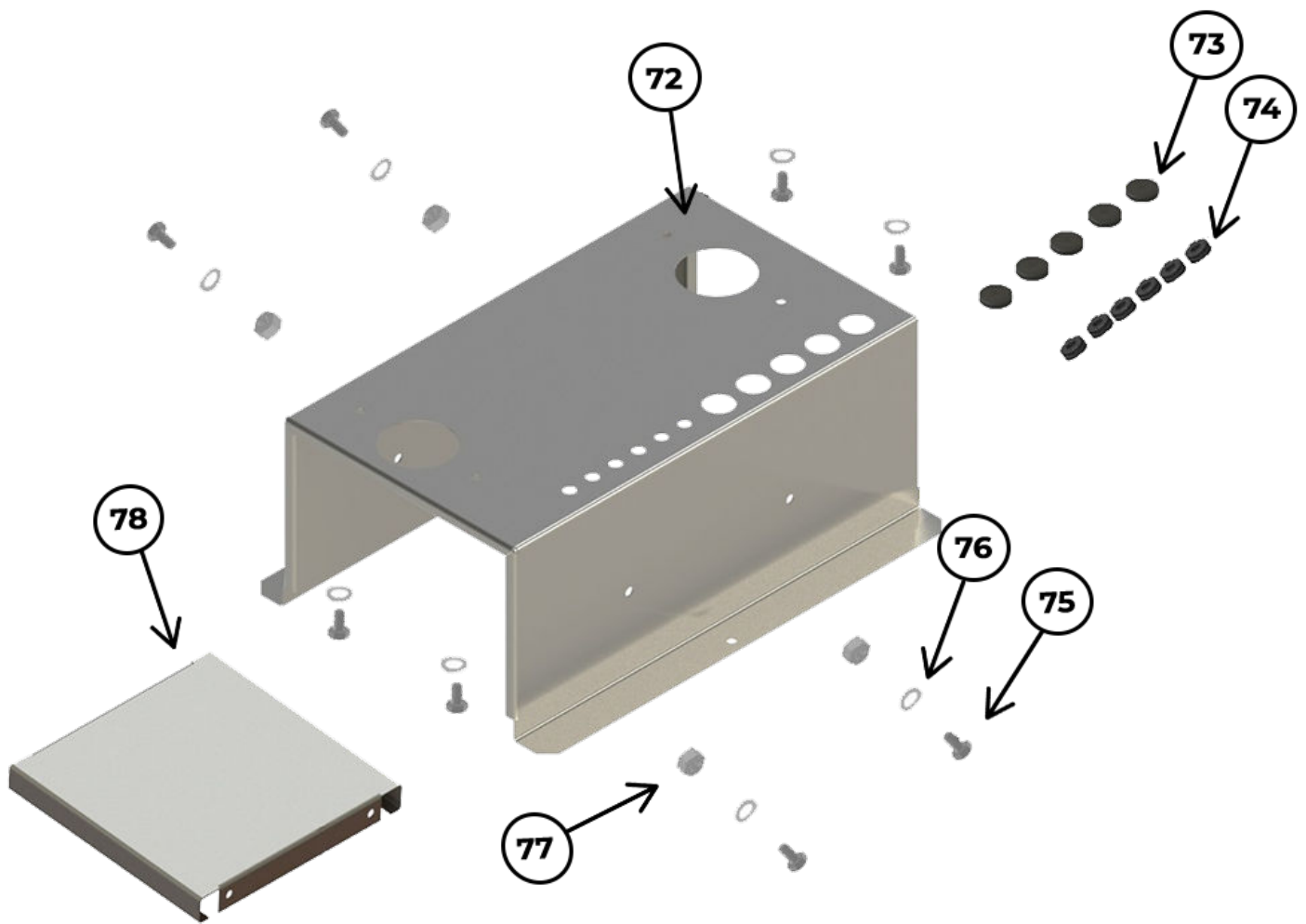
Pickup

Pos.	Item No.	Description
68	75500170	Pickup
69	44525158	Clamp for Cut Ø0,8
69	44525171	Clamp for Cut Ø1,0
69	44525162	Clamp for Cut Ø1,6
69	44525172	Clamp for Cut Ø2,0
69	44525164	Clamp for Cut Ø2,4
69	44525173	Clamp for Cut Ø3,0
69	44525165	Clamp for Cut Ø3,2
69	44525174	Clamp for Cut Ø4,0



Tip collector

Pos.	Item No.	Description
70	75520049	Tip collector Ø2,5
71	75520050	Tip collector Ø4,2



Work table

Pos.	item no.	pcs	Description
72	44529001	1	Desk Console
73	44470124	5	Membrane Ø25mm
74	44470029	6	Gum lead-in ring Ø9mm
75	40040610	8	Bolt M6x10mm
76	41711106	8	Tooth lock washer Ø6mm
77	41110605	4	Nut M6
78	44529002	1	Stiffening plate